



<b>SPEC NO.</b>	<b>SPA10D23010-0010</b>	<b>ISSUED DATE</b>	<b>2022.08.31</b>	<b>PUBLISHED BY</b>
<b>PRODUCT NAME</b>	<b>SD 1232/2013A</b>	<b>VERSION</b>	<b>01</b>	
		<b>PAGE</b>	<b>2/8</b>	

***CIROCOMM TECHNOLOGY CORP.***

**FEATURES**

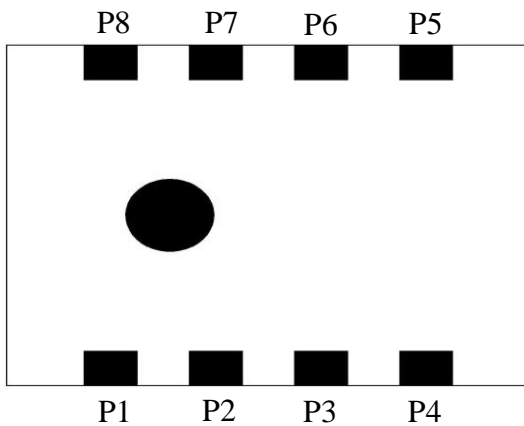
1. Miniature footprint: 2.5 × 2.0 × 1.0 mm<sup>3</sup>
2. Low Insertion Loss
3. High Rejection Rate
4. LTCC process

**APPLICATIONS**

1. 1166.22~1298.75 MHz / 1525~2501 MHz working frequency

**CONSTRUCTION**

Top view



PIN	Connection
P1	GND
P2	GND
P3	Common Port
P4	GND
P5	Low Band Port
P6	GND
P7	GND
P8	High Band Port

**DIMENSIONS**

Figure	Symbol	Dimension (mm)
Top view 	L	2.50 ± 0.15
	W	2.00 ± 0.15
	T	1.00 max.
Side view 	A	0.375 ± 0.15
	B	0.25 ± 0.15
Bottom view 	C	0.25 ± 0.15
	D	0.50 ± 0.15
	E	0.20 ± 0.15

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		<b>PAGE</b>	<b>3/8</b>	

## ELECTRICAL CHARACTERISTICS

<b>SD 1232/2013A</b>	<b>Specification</b>	
Frequency range	1166.22~1298.75 MHz	1525~2501 MHz
Insertion Loss (at +25°C)	0.95 dB max. (0.75 dB typ.) @1166.22~1258.75 MHz 1.40 dB max. (1.11 dB typ.) @1258.75~1298.75 MHz	1.15 dB max. (0.89 dB typ.) @1525~1551 MHz 0.85 dB max. (0.70 dB typ.) @1551~1614 MHz 0.40 dB max. (0.34 dB typ.) @2481~2501 MHz
Insertion Loss (at -40 ~ +85°C)	1.15 dB max. @1166.22~1258.75 MHz 1.60 dB max. @1258.75~1298.75 MHz	1.35 dB max. @1525~1551 MHz 1.05 dB max. @1551~1614 MHz 0.60 dB max. @2481~2501 MHz
Attenuation	10 dB min. (15.43 dB typ.) @1525~1614 MHz 16 dB min. (22.38 dB typ.) @1559~1606 MHz 17 dB min. (37.51 dB typ.) @2401~2483 MHz 17 dB min. (48.13 dB typ.) @2481~2501 MHz	10 dB min. (14.74 dB typ.) @777~798 MHz 10 dB min. (14.76 dB typ.) @814~915 MHz 9 dB min. (12.11 dB typ.) @1166.22~1298.75 MHz 18 dB min. (19.93 dB typ.) @1226~1250 MHz
Return Loss	10 dB min.	
Impedance	50 Ω	
Power Capacity	3W max.	
Moisture sensitivity levels	LEVEL 1 (Refer to: IPC/JEDEC J-STD-020)	
HBM ESD	Pass 1KV on all pins (Base on AEC-Q200-002)	
MM ESD	Pass 200V (Base on EIA/JESD22-A115)	

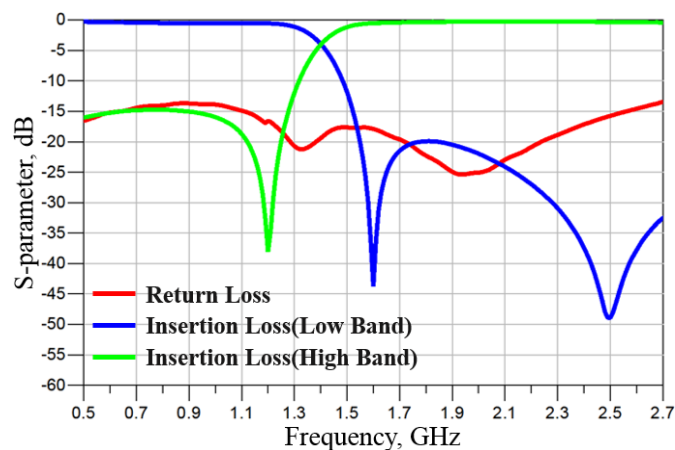
### Operating & Storage Condition (Component)

Operation Temperature Range: -40 ~ +85°C  
Storage Temperature Range: -40 ~ +85°C

### Storage Condition before Soldering (Included packaging material)

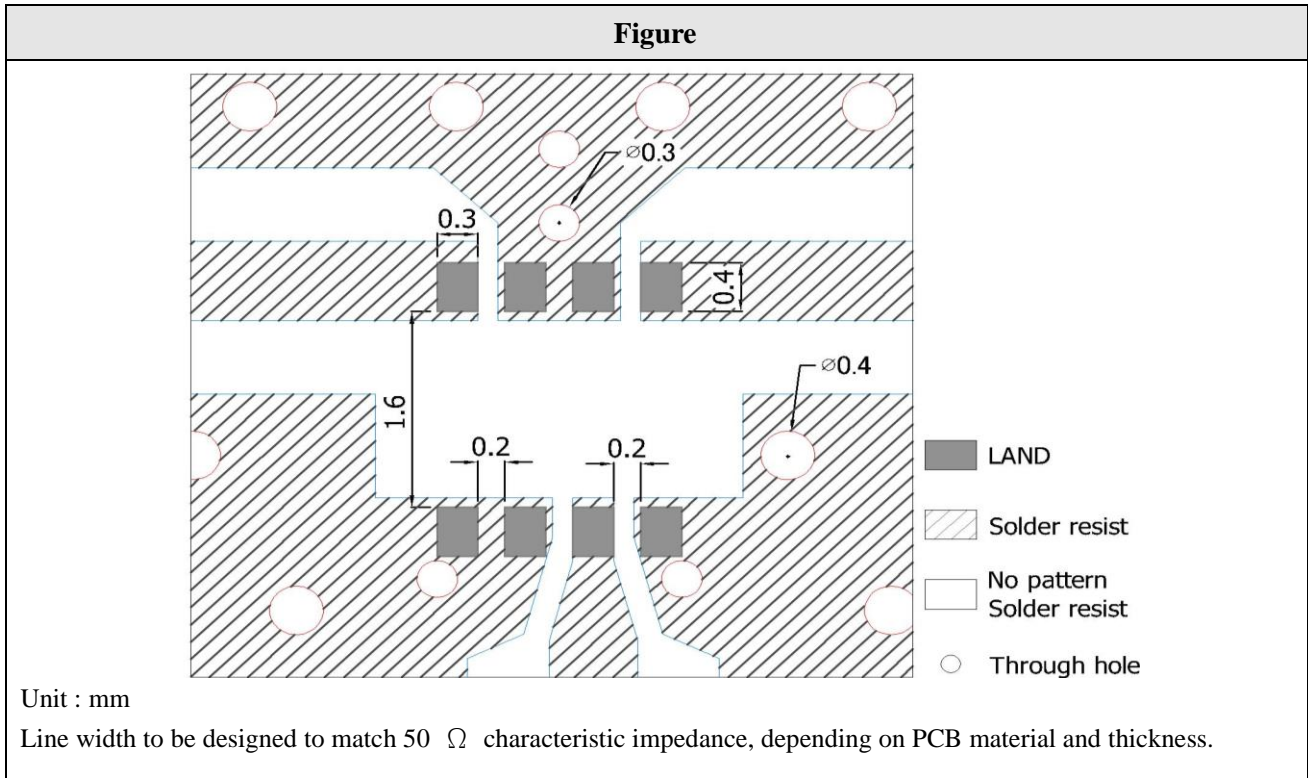
Storage Temperature Range: +5 ~ +40°C  
Humidity: 30 to 70% relative humidity

Typical Electrical Chart



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		<b>PAGE</b>	<b>4/8</b>	

## LAND PATTERN



## SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2. This product could sustain by reflow process three times, and the temperature below 260°C.

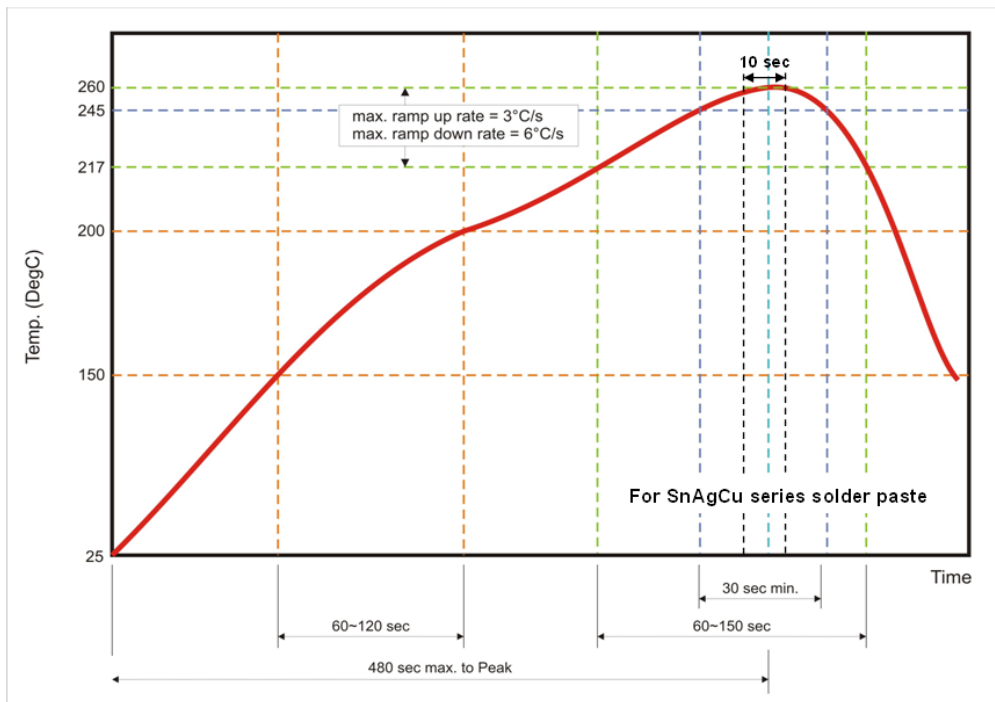


Fig 2. Infrared soldering profile

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		<b>PAGE</b>	<b>5/8</b>	

## RELIABILITY TEST

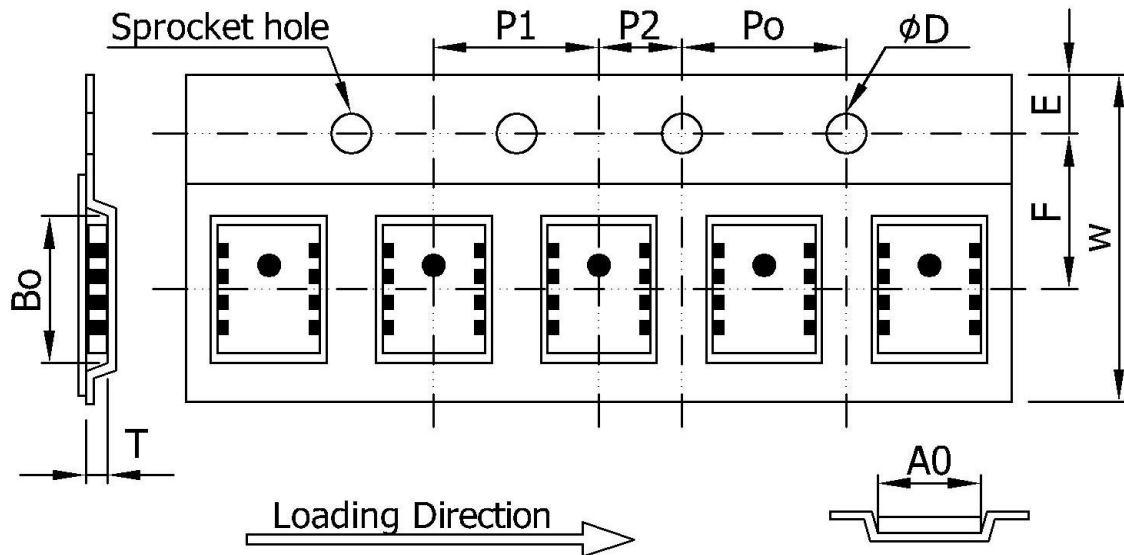
Test item	Test condition / Test method	Specification
Solderability JIS C 0050-4.6 JESD22-B102D	*Solder bath temperature : $235 \pm 5^{\circ}\text{C}$ *Immersion time : $2 \pm 0.5$ sec Solder : Sn3Ag0.5Cu for lead-free	At least 95% of a surface of each terminal electrode must be covered by fresh solder.
Resistance to soldering heat JIS C 0050-5.4	*Preheating temperature : $120\sim 150^{\circ}\text{C}$ , 1 minute. *Solder temperature : $270\pm 5^{\circ}\text{C}$ *Immersion time : $10\pm 1$ sec Solder : Sn3Ag0.5Cu for lead-free Measurement to be made after keeping at room temperature for $24\pm 2$ hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$ . Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test JIS C 0044 Customer's specification.	*Height : 75 cm *Test Surface : Rigid surface of concrete or steel. *Times : 6 surfaces for each units ; 2 times for each side.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$ .
Vibration JIS C 0040	*Frequency : $10\text{Hz}\sim 55\text{Hz}\sim 10\text{Hz}$ (1 min) *Total amplitude : 1.5mm *Test times : 6hrs.(Two hrs each in three mutually perpendicular directions)	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$ .
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force : 5N (LGA terminal series) ; 5N( $\leq 0603$ ) ; 10N( $>0603$ ) *Test time : $10\pm 1$ sec	No remarkable damage or removal of the termination.
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for $5\pm 1$ sec. Measurement to be made after keeping at room temperature for $24\pm 2$ hours	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$ .
Temperature cycle JIS C 0025	1. $30\pm 3$ minutes at $-40^{\circ}\text{C}\pm 3^{\circ}\text{C}$ , 2. 10~15 minutes at room temperature, 3. $30\pm 3$ minutes at $+85^{\circ}\text{C}\pm 3^{\circ}\text{C}$ , 4. 10~15 minutes at room temperature, Total 100 continuous cycles Measurement to be made after keeping at room temperature for $24\pm 2$ hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within $-40 \sim 85^{\circ}\text{C}$ .

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		<b>PAGE</b>	<b>6/8</b>	

High temperature JIS C 0021	<p>*Temperature : 85°C±2°C</p> <p>*Test duration : 1000+24/-0 hours</p> <p>Measurement to be made after keeping at room temperature for 24±2 hrs</p>	<p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.</p>
Humidity (steady conditions) JIS C 0022	<p>*Humidity : 90% to 95% R.H.</p> <p>*Temperature : 40±2°C</p> <p>*Time : 1000+24/-0 hrs.</p> <p>Measurement to be made after keeping at room temperature for 24±2 hrs</p> <p>※ 500hrs measuring the first data then 1000hrs data</p>	<p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.</p>
Low temperature JIS C 0020	<p>*Temperature : -40°C±2°C</p> <p>*Test duration : 1000+24/-0 hours</p> <p>Measurement to be made after keeping at room temperature for 24±2 hrs</p>	<p>No mechanical damage.</p> <p>Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.</p>

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PRODUCT NAME	SD 1232/2013A	VERSION	01	
		PAGE	7/8	

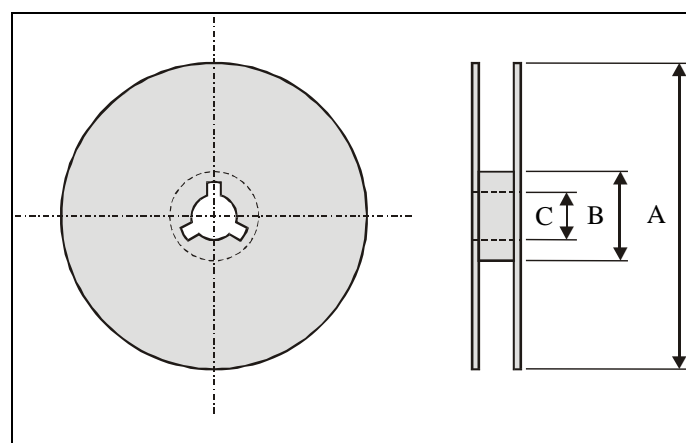
## PACKAGING



### Plastic Tape specifications (unit :mm)

Index	Ao	Bo	øD	T	W
Dimension (mm)	2.27 ± 0.10	2.74 ± 0.10	1.55 ± 0.05	1.18 ± 0.10	8.00 ± 0.10
Index	E	F	Po	P1	P2
Dimension (mm)	1.75 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	4.00 ± 0.10	2.00 ± 0.05

### Reel dimensions



Index	A	B	C
Dimension (mm)	ø 178.0	ø 60.0	ø 13.0

Taping Quantity: 2000 pieces per 7" reel

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		<b>PAGE</b>	<b>8/8</b>	

## CAUTION OF HANDLING

### Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

### Storage condition

- (1) Products should be used in 6 months from the day of CIROCOMM outgoing inspection.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.
  - Temperature : +5 to +40°C
  - Humidity : 30 to 70% relative humidity
  - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
  - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
  - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
  - Products should be storage under the airtight packaged condition.